



Use of Non-fossil-based Ingredients

Personal and Home Care Products

Non-fossil-based ingredient market for personal and home care is booming and is driven by regulations, corporate commitments, and consumer demand for sustainable products

"Non-fossil-based ingredients are renewable, biodegradable, and sustainable alternatives to petroleum-based compounds, commonly used in personal care and home care industry"



Sustainable Personal Care¹

Market Value (2024)
USD 54.36 billion

CAGR (2024-2032)

Market Value (2032)

6.96%

USD 90.40 billion

Organic Segment

Market Value (2024)

CAGR (2024-2032)

Market Value (2032)

USD 37.9 billion

9.8%

USD 81.35 billion



Natural Household Cleaners²

Market Value (2024)
USD 7 billion

CAGR (2024-2032) 11.3% Market Value (2032)

USD 15.72 billion

Surfactant Segment³

Market Value (2024)

USD 21.22 billion

CAGR (2024-2032)

3.9%

Market Value (2032)

USD 28.71 billion





Regulatory compliance to reduce carbon footprints

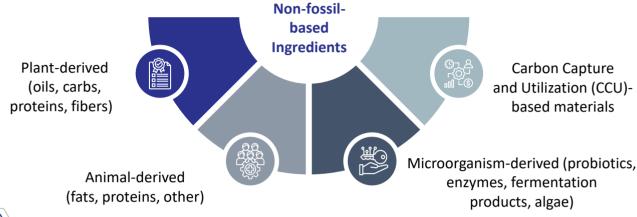


Corporate commitments



Consumer demand and awareness

Diverse non-fossil-based ingredients (plant/bio-based, captured carbon utilization) are used in commercial surfactants, polymers, fragrances, and colorants, proving their viability





Applications







Polymers



Fragrances



Color



Commercial Products (Examples)

Zybax



Zybax Elite EcoDose

features bio-based ingredients –
Enzymes, Probiotics, Cucurbiturils, replacing petrochemical-based cleaners

Nouryon



Amaze xt has dehydroxanthan gum from renewable plantbased sources, primarily used as a thickener, stabilizer, and film-former in personal care formulations

COTY SINCE 1904



Coty's new fragrance is

the first to be made with 100% carbon-captured alcohol derived from recycled industrial emissions, reducing reliance on fossil fuels

Unilever



Unilever's Coral
Optimal Color+
detergent utilizes
purple carbon,
which is captured from
industrial emissions to
replace fossil-based
petrochemicals

Leading players are actively incorporating non-fossilbased ingredients by developing bio-based alternatives or utilizing sustainable sourcing and extraction



Key Players Using Non-fossil-based Ingredients







Merck KGaA
Darmstadt, Germany





Recent Activities



Unilever and the
University of
Nottingham are testing
a project to <u>turn waste</u>
flowers into
sustainable fragrances
using ultrasonication to
extract essential oils.9



P&G <u>patented an</u> <u>oil-based cleansing</u> <u>balm using natural</u> <u>waxes</u> instead of synthetic or petroleum-based structurants.¹¹



Syensqo and
Singapore-based
enzyme engineering
start-up Allozymes
have signed an MoU to
develop advanced
biotech solutions
for skincare and
home care.⁷



BASF and Acies Bio are developing a fermentation platform using CO₂-derived methanol to produce fatty alcohols, a sustainable alternative for personal care products. ¹⁰

Emerging companies developing ingredients such as surfactants, polymers, and fragrances using upcycled materials, fermentation, or plant-based sources to replace petrochemicals



- Offering: Developed a fermentation platform to produce a highperformance dry cellulose, EcoFlexy
- Application: Cosmetic formulations



- Offering: Developed AmphiCare, a biobased surfactant derived from upcycled organic waste
- Application: Personal care products



- Offering: Eosix, a patented method that produces non-toxic, sustainably sourced surfactants
- Application: Cleaning and personal care product formulations



- Offering: Uses bio-based surfactants in products
- Application:
 Soaps and cosmetics



- Offering: Leveraged upcycled coffee grounds into sustainable ingredients
- Application: Cosmetic and personal care formulations



- Offering: Uses fermentation to produce bio-based alternatives to palm oil
- Application: Personal care and cleaning product formulations



- Offering: Developed a patented process to produce renewable propylene glycol from glycerin
- Application: Personal and home care product formulations

BLOW

- Offering: Converts lignin waste (a by-product of paper production) into small aromatic molecules
- Application: Fragrance formulations



- Offering: Develops
 plant-based preservative
 systems using bio fermentation, creating
 formulations without
 fossil-based solvents
 or additives
- Application: Cosmetic formulations

Source: Kaffe Bueno, NorFalk, C16 Biosciences, Ayas Renewables, Bloom, Codex, AmphiStar, Sironix Renewables, Cellugy

Non-fossil ingredient innovation offers opportunities in biotech, microbiome formulations, resource efficiency, and sustainable sourcing but requires overcoming challenges

Limited Commercialization of Biotech Ingredients¹

Production costs and scaling remain challenges



Zero-Waste and Waterless Formulations³

Need to overcome consumer perception and formulation challenges



Limited due to scalability and cost factors



Underutilized Upcycling Opportunities³

More research and innovation are needed to extract valuable non-fossil materials from waste



Opportunities in Developing Non-fossil-based Ingredients

Early Stages of Microbiome-focused Formulation²

Non-fossil-based ingredients for microbial balance remain in early development



Limited Availability of Multifunctional Ingredients³

Identifying and sourcing these ingredients with the desired combination of properties can be challenging

Need for Greater Transparency and Traceability²

Still need more transparency and traceability in the supply chain of non-fossil ingredient



08

06

02

04

Hyper-Personalization by leveraging non-fossil ingredients¹

Data collection, formulation complexity, production logistics

Clariant launched TexCare Gemini SG Terra, a dual-purpose soil release polymer specifically designed for liquid laundry detergents

CLARIANT

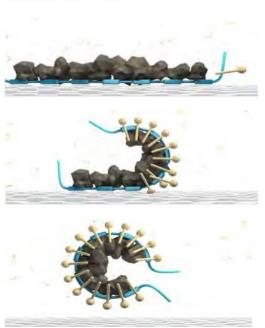
- Introduced TexCare Gemini SG Terra, a dual-purpose soil release polymer specifically designed for liquid laundry detergents in 2023
- Offers formulators a one-product, double-function solution that helps control the rheology (viscosity)
 of detergents while enhancing cleaning performance



Key Points

- Sustainability: The polymer has a Renewable Carbon Index of 80%
- Performance: Effective for washing polyester-containing fabrics and allows for colder and shorter wash cycles, which reduces water usage and energy consumption
- Aimed to eliminate the need for additional thickeners, simplify formulations, and reduce costs

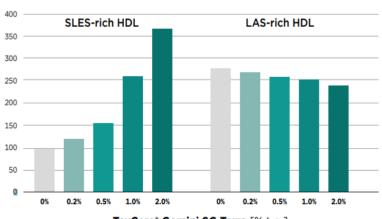
TexCare* polymers shield fabrics from dirt, make it easier to remove, and prevent it from redepositing.



Rheology under control – TexCare® Gemini SG Terra removes the need for thickening

Thickening/non-thinning effect of TexCare® Gemini SG Terra

Viscosity [mPa·s] @ 25 °C (measure by rheometer, 1° cone and plate, shear rate 20 s⁻¹)



TexCare® Gemini SG Terra [% t.q.]

Source: Clariant

Clariant launched the VITA range, a collection of 100% bio-based surfactants and polyethylene glycols suitable for various applications

CLARIANT

- Global launch of VITA range including 100% bio-based surfactants and polyethylene glycols (PEGs) in 2022.
 - Designed to address climate change by removing fossil carbon from the value chain
 - VITA range claimed to significantly reduce CO₂ emissions (up to 85%) compared to fossil counterparts
- Recent activity in India Range was showcased by Clariant IGL Specialty Chemicals (CISC) at ChemExpo in 2023

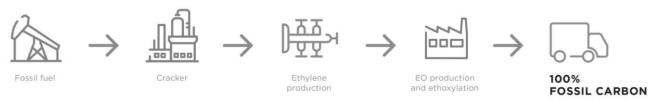


Key Points

- Bio-based Composition: The VITA range includes surfactants and PEGs made from 100% bio-ethanol derived from sugar cane or corn, with a Renewable Carbon Index of at least 98%
- Environmental Impact: Helps save up to 85% in CO₂ emissions compared to traditional fossil-based alternatives
- **Versatile Applications**: Suitable for various consumer goods, including detergents and personal care products (such as shampoos)
- Recent Activity in India Highlighted Clariant's commitment to expanding its presence in the Indian market and supporting local manufacturing capabilities

FOSSIL VALUE CHAIN

From oil well to pipeline



SEGREGATED VALUE CHAIN

From sugar cane or corn to the VITA range of bio-based non-ionic surfactants



Source: Clariant's VITA range

CleanO2, a startup converting carbon emissions into cleaning agents, exemplifies technology that can inspire the development of sustainable cleaning products

CleanO2°

- CleanO2 Carbon Capture Technologies is an innovative startup based in Calgary that focuses on reducing carbon emissions through its unique technology
- Utilizes CarbinX units to capture carbon dioxide emissions, converting it into pearl ash, a key ingredient in their premium soaps and cleaning products



Key Points

- Carbon Capture Technology: Developed CarbinX unit to capture carbon dioxide emissions produced by natural gas heating appliances in commercial buildings
- **Upcycling Carbon**: The captured CO₂ is converted into a non-toxic compound known as pearl ash (potassium carbonate), which is then used as a key ingredient in their line of products
- Product Offerings: Natural soaps

The proceeds from soap sales fund the installation of additional CarbinX units, ensuring that the captured carbon is permanently sequestered and not re-released into the atmosphere





Source: CleanO₂

CEPSA launched a sustainable linear alkylbenzene (LAB) for detergents

≠ CEPSA

- Cepsa Química introduced NextLab-R, the world's first sustainable linear alkylbenzene (LAB) produced from renewable raw materials in 2023
- Claims to obtain a sustainable laundry detergent while keeping the same efficiency and outstanding performance as the fossil-based LAB but with a much lower carbon footprint



Key Points

- **Sustainable Sourcing**: Raw materials used in NextLab-R are obtained from renewable sources that do not contribute to deforestation or land use changes
- **No Fossil Inputs**: The production process for NextLab-R is designed to eliminate the need for fossil-based inputs, focusing solely on renewable raw materials
- Mass Balance Approach: While this method typically allows for blending fossil and renewable materials, NextLab-R specifically utilizes sustainable ingredients throughout its production while ensuring traceability throughout the manufacturing process
 - Projected to achieve a 25-35% reduction in CO2 emissions compared to traditional fossil-based linear alkylbenzene (LAB)
 - When incorporated into final detergent formulations, the overall reduction in
 GHG emissions could reach up to 10%



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